



**DESCRIPTION**

Standard Accessories

- Hydraulic unit integrated into the worktable.
- Electric motor power 4 kw.
- Adjustable arm.
- Multiposition head 0°- 360° (mod. GHM).
- Quick change chuck for Bilz system collets..
- Speed regulator independent (forward and reverse).
- Tapping lubrication system.
- Gearbox with two speed ranges.
- Digital readout.
- Fixed mount.

**OPTIONAL**

- Set collets M3-M24.
- Drill chuck adapters.
- Threading die collets.
- Automatic depth control:
- Programming from touch screen: down-stop-inversion in automatic
- Magnetic base B1.
- C-clamp mount.

**DATASHEET**

Model	Speed (rpm)	Chuck size	Torque in Nm	Capacity	Weight
TYPE FIXED HEAD					
GH20D	500	2Ø31	105	M3-M24	165 Kg
TYPE MULTIPOSITION HEAD					
GHM20D	500	2Ø31	105	M3-M24	170 Kg

**SIZE COLLETS**

Standard Din	○	□	Size	Standard Din	○	□	Size
M3	3.5	2.7	1Ø19	M14	11	9	2Ø31
M4	4.5	3.4	1Ø19	M16	12	9	2Ø31
M5/6/8	6	4.9	1Ø19	M18	14	11	2Ø31
M8	8	6.2	2Ø31	M20	16	12	2Ø31
M10	10	8	2Ø31	M22/24	18	14.5	2Ø31
M12	9	7	2Ø31	Reduction2/1			Ø31-Ø19

**WORKING AREA**

